

ENABLE THE USE OF NEW AVIATION FUEL (SAF)

*Industry Accepted New Fuel Process
(ASTM D7566),*

*and Underlying Supporting Principals
(ICAO, Regulators, OEMs)*

INTERNATIONAL AVIATION

UN Agency



ICAO

UNITING AVIATION

A UNITED NATIONS SPECIALIZED AGENCY



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INTERNATIONAL CIVIL AVIATION ORGANIZATION



ICAO - United Nations agency develops global regulations and recommended practices for 193 member countries to cooperate in international aviation.

Establishes and reviews international technical regulations for: aircraft operation and design, crash investigation, the licensing of personnel, telecommunications, meteorology, air navigation equipment, ground facilities for air transport, and search-and-rescue missions

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National regulations are enforced in, and by, sovereign states, and which must be legally adhered to by **air operators making use of applicable airspace and airports.**

Regulators ability to influence jet fuel specifications

JET FUEL SPECIFICATION

Nationals Regulators Authority



Grants Authority



NATIONAL REGULATORS



NATIONAL REGULATORS AUTHORITY

Aviation Regulators Focus on Equipment (OEM's)

Aircraft Parts



Regulatory Authority - **Exists Over Entire Supply Chain**

REGULATORS - SOME PLAY MORE CRITICAL ROLE

Regulators in a *state of design* - i.e. that have **OEMs**, provide initial approvals for equipment.



Honeywell

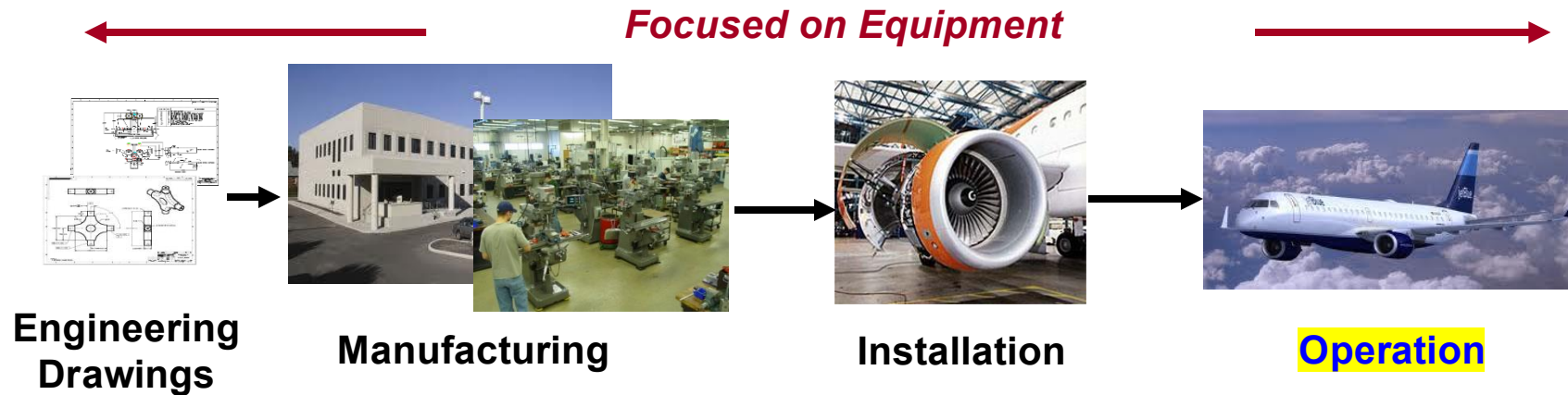


The **remaining country regulators** by ICAO reciprocity accept approvals of equipment from regulators with OEM's in their jurisdictions.

NATIONAL REGULATORS AUTHORITY

Aviation Regulators Focus on Equipment and also **Operation of the Equipment**

Aircraft Parts



Regulatory Authority - **Exists Over Entire Supply Chain**

REGULATORS (ACHIEVE) CONTROL

Regulating OEMs - Fuel Identification



Assigns **Operational** Responsibility



Honeywell

Grants Authority



OPERATIONAL CONTROL - IDENTIFIED FUEL TYPE

Fuel is considered an **Operation Limitation.** - Aircraft is Certificated to only use a Specified Fuel

National Airworthiness Authorities Regulate Equipment

do not approve jet fuel or jet fuel producers (excluding Russia and China),

they certify aircraft to operate on a specified fuel - (**Jet A, Jet A-1**)

REGULATORY OVERSIGHT



Amardeep



Production



Transport



Storage

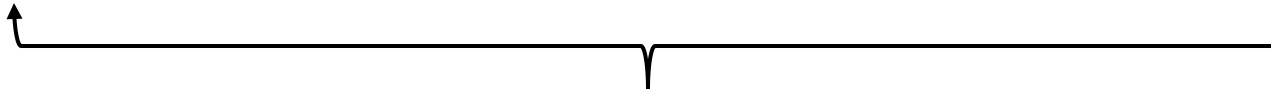


Regulatory authority control of fuel quality **begins at wing of airplane***

...but, the Aviation Authorities *don't* test aviation fuel at uplift to aircraft!
Why not?

* In most countries, but excludes China and Russia and some others

REGULATORY OVERSIGHT



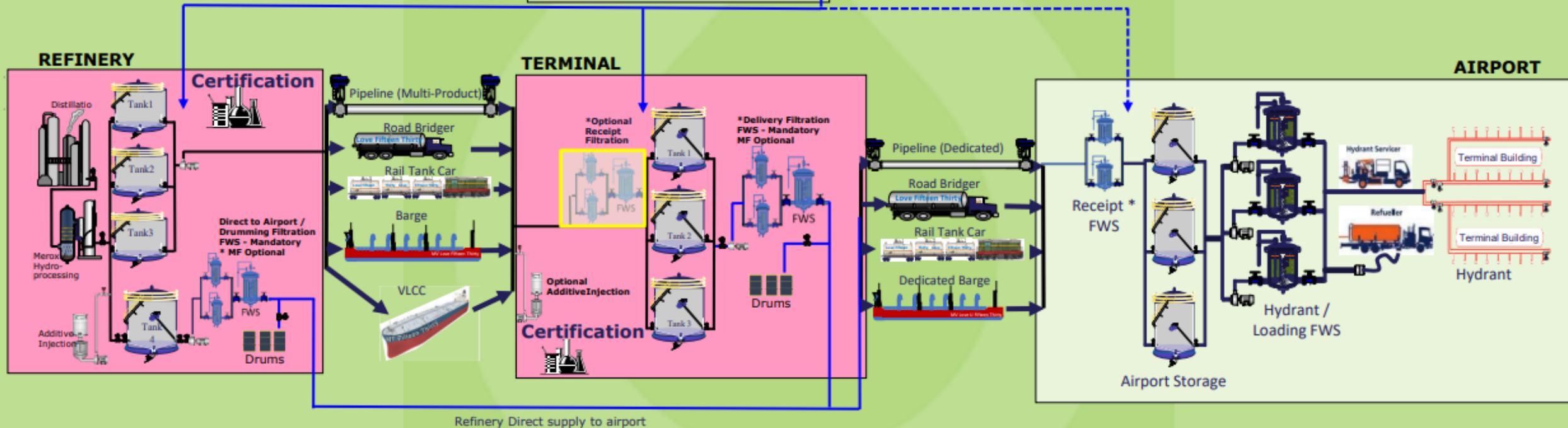
Airlines for America®
We Connect the World



EI Supply Chain Fuel Quality Sub-Committee



SBC Production Unit



Refinery Direct supply to airport

.....EI/JIG 1530.....EI 1535.....HM 50.....HM59.....HM93.....

.....JIG 2.....JIG 1.....

.....SAF Supplement EI 1533.....

.....EI 1540.....EI 1560.....

.....API 1543.....API 1595.....

.....ATA 103.....

INDUSTRY QUALITY CONTROLS



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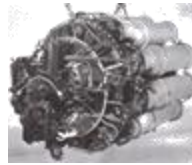


Industry Quality Control Systems -
Built Around Industry/Military Fuel Specifications

CIVIL AVIATION INDUSTRY - RELIES ON **COMPOSITION AND PROPERTIES OF JET A/A-1 FUEL**



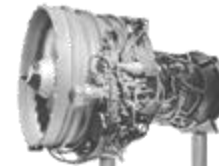
Jet A/A-1 Fuel



1950's



1970's

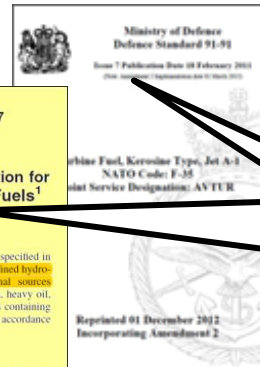
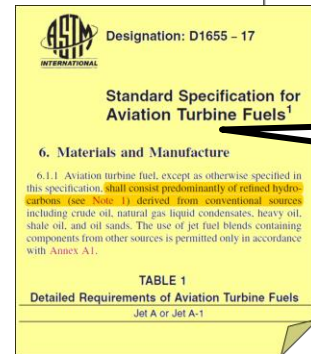


1990's



2000's

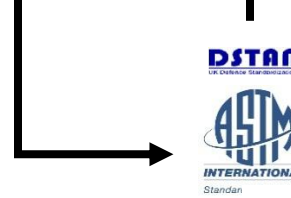
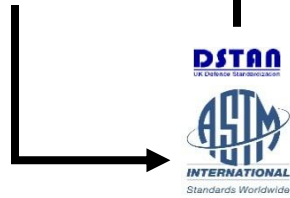
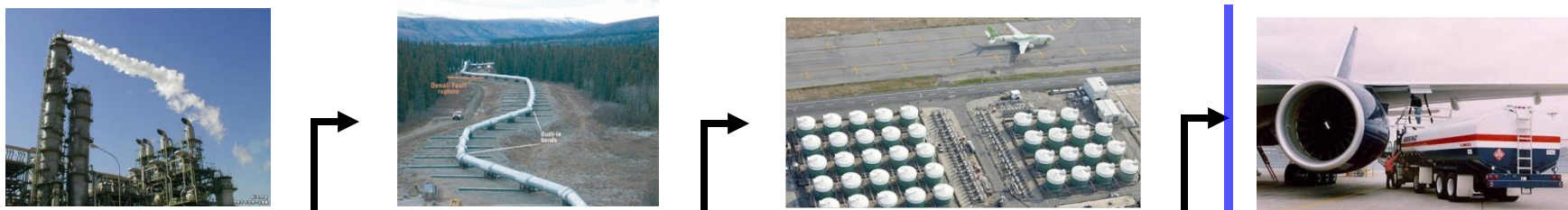
**New
Engines**



**ASTM D1655 & DEF
STAN 91-091
Jet Fuel
Specifications**

Western world has two primary jet fuel specifications that describe Jet A and Jet A-1 properties

INDUSTRY QUALITY CONTROLS



Airlines for America®
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Industry Quality Control Systems -
Built Around Industry/Military Fuel Specifications

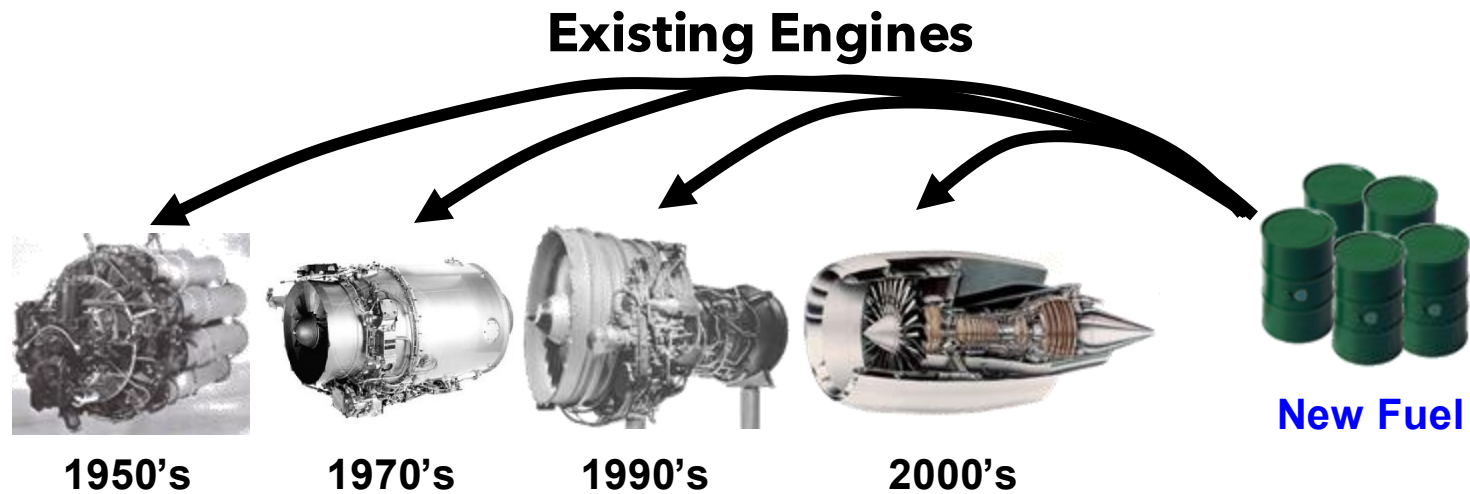
HISTORICAL JET FUEL PROCESS

Recap



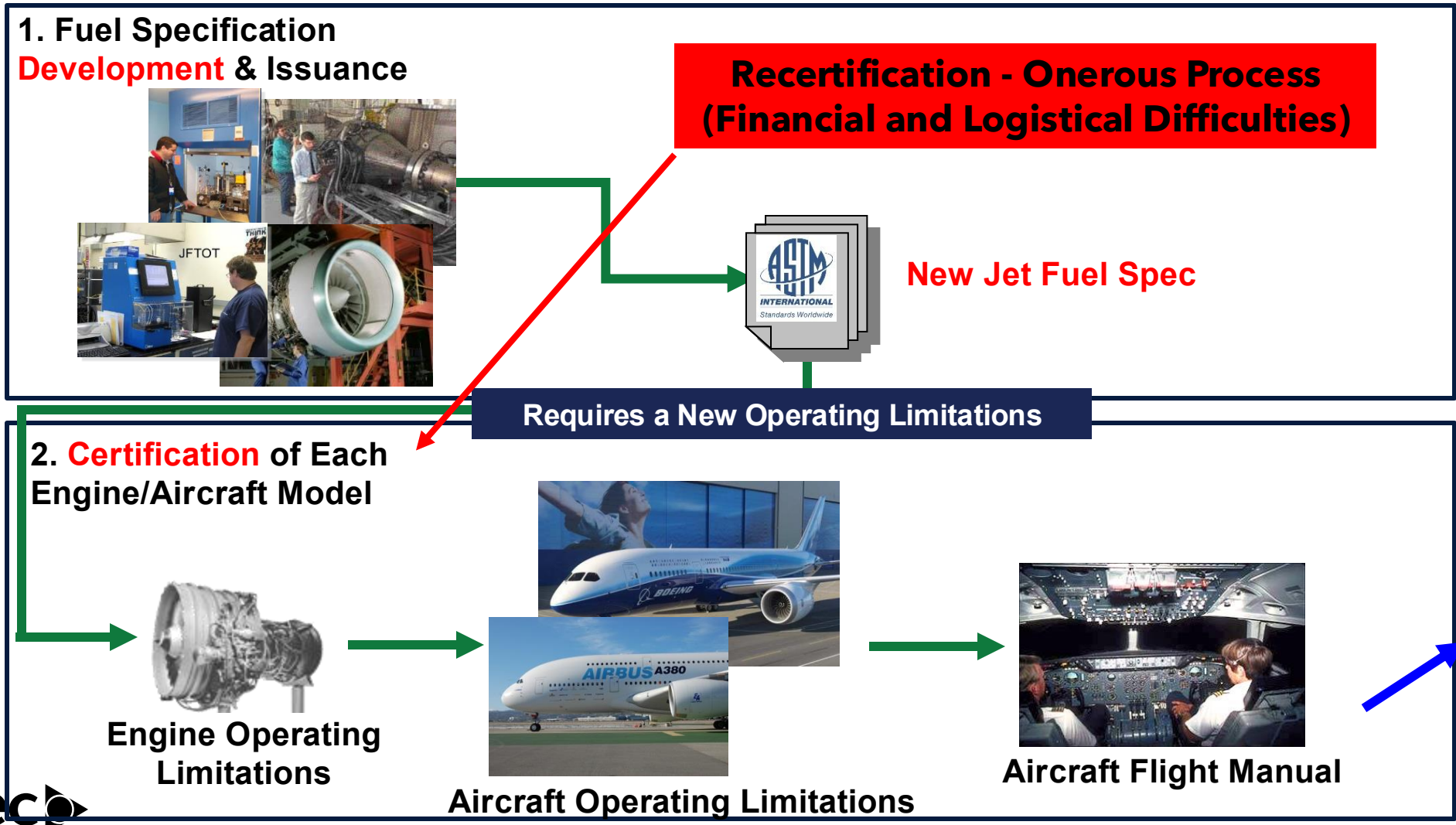
What do we do with New Fuels - SAF?

SATF (OR SAF)



***How do we enable
the use of a new fuel
in existing equipment
???***

HISTORIC REGULATOR FUEL PROCESS

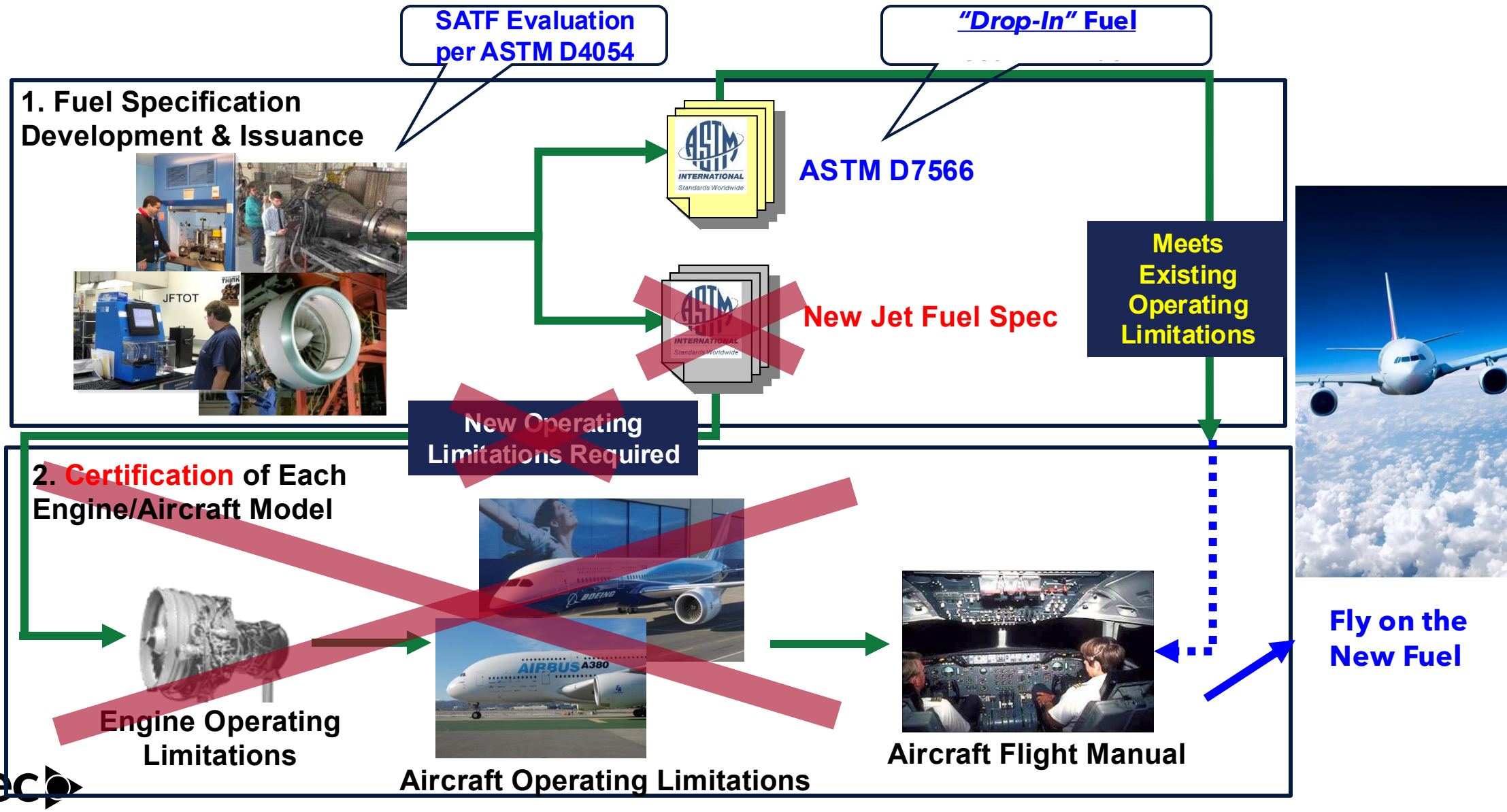


JET FUEL SPECIFICATION

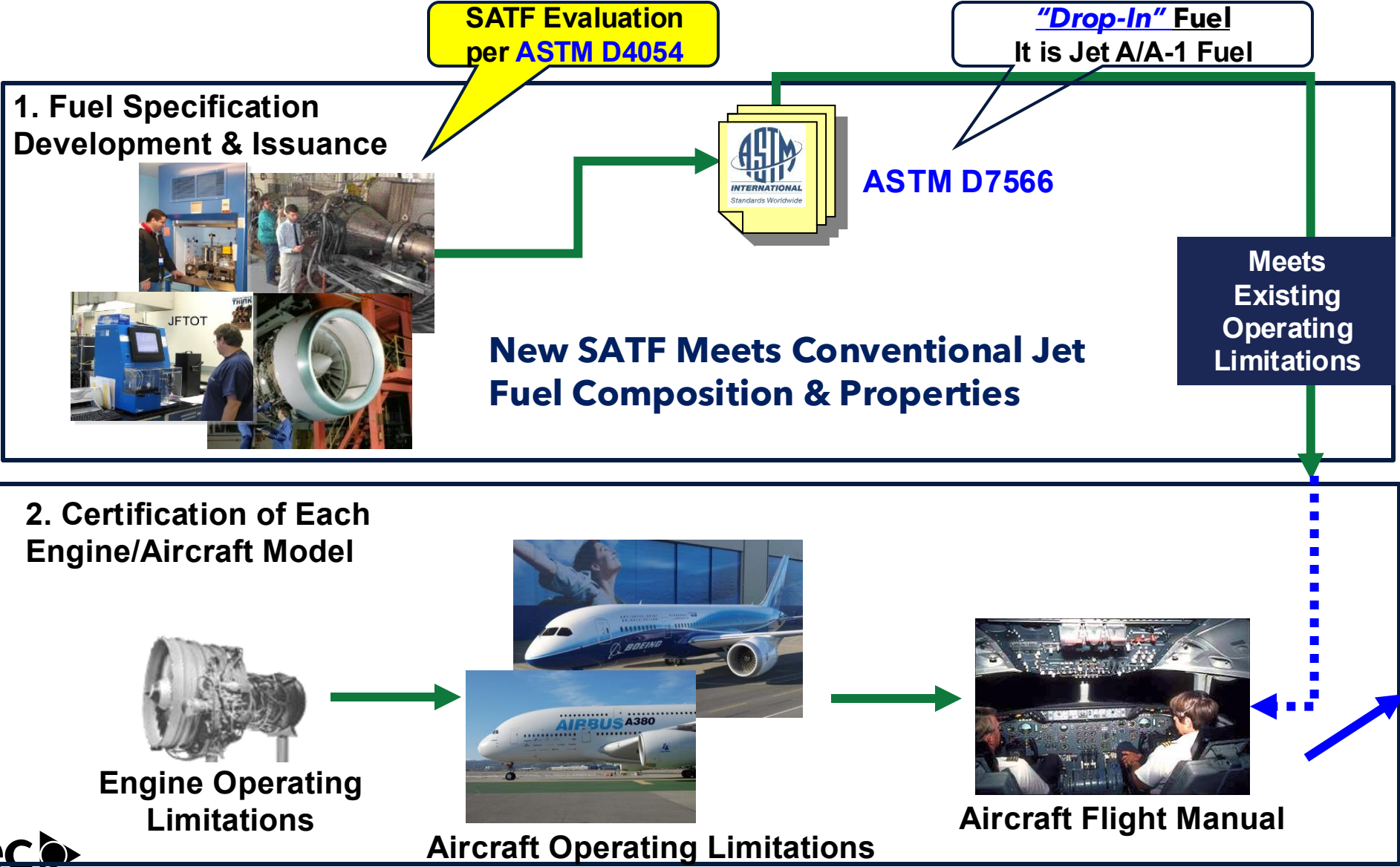
Dictate Requirements to Specification Drafters



ENABLING THE USE OF SYNTHETIC JET A/A-1 FUEL

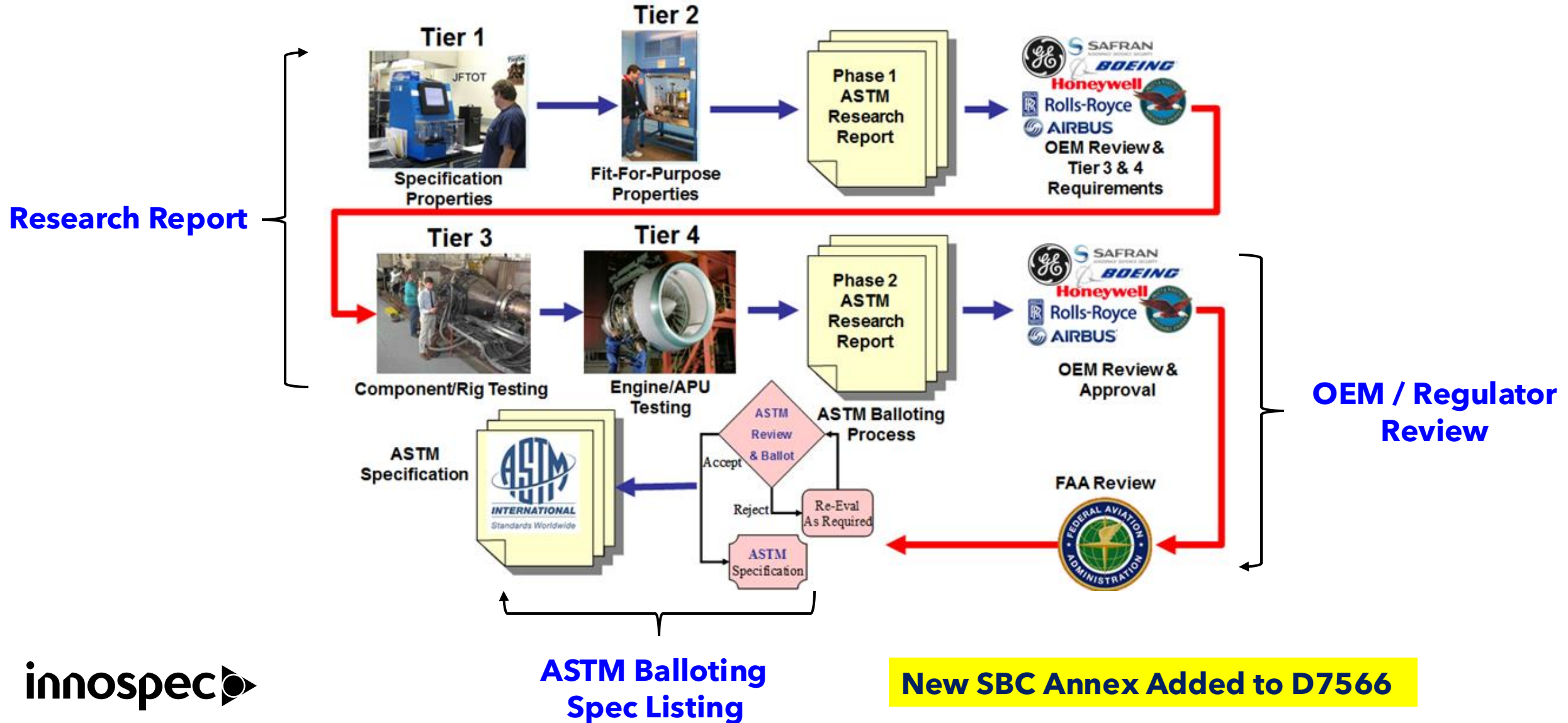


ENABLING THE USE OF SYNTHETIC JET A/A-1 FUEL

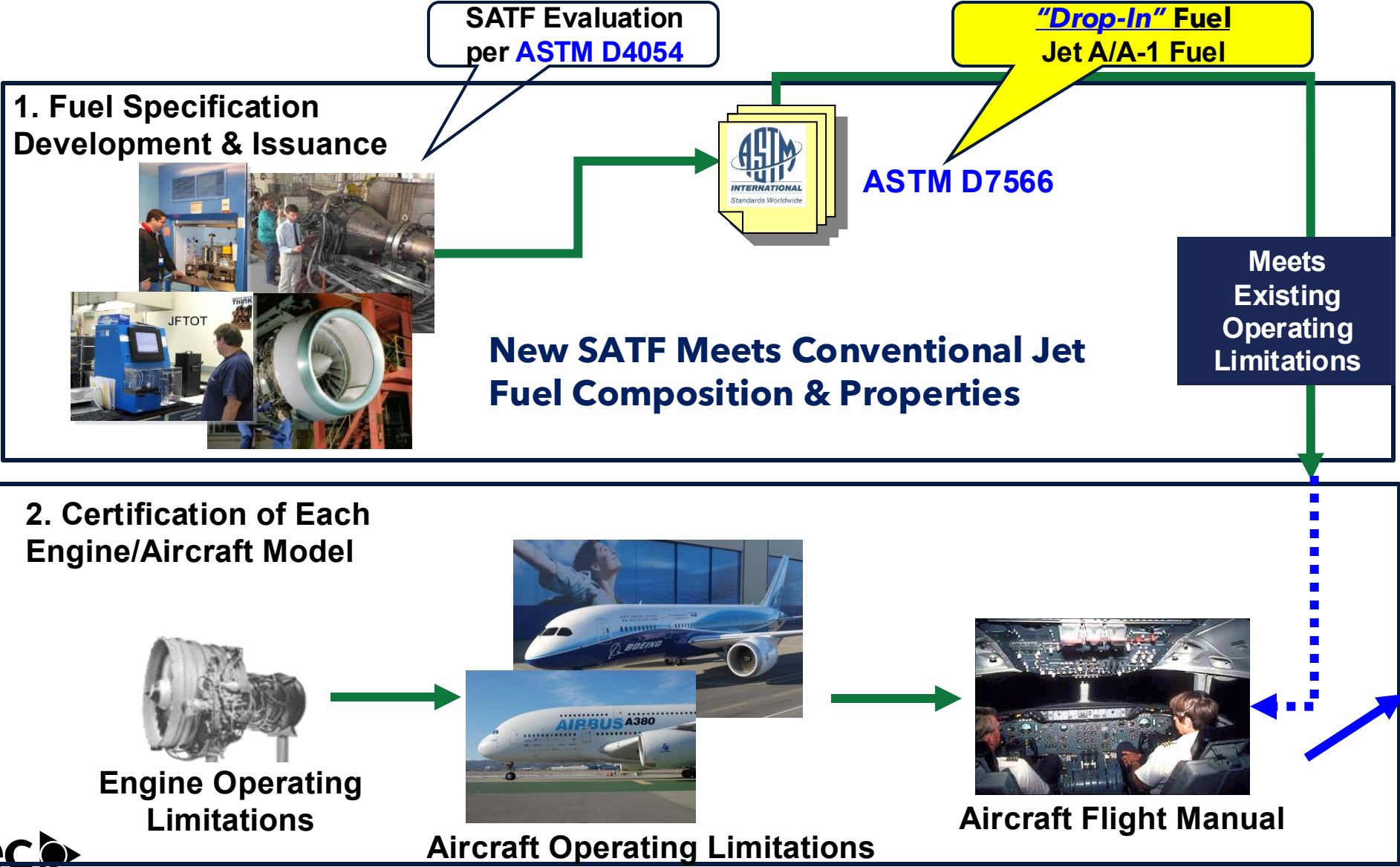


Fly on the New Fuel

D4054 PROCESS



ENABLING THE USE OF SYNTHETIC JET A/A-1 FUEL



Fly on the New Fuel

ASTM D7566




Designation: D7566 – 24b

Standard Specification for
Aviation Turbine Fuel Containing Synthesized
Hydrocarbons¹

Meeting D7566 Requirements = “Drop in Fuel”

D7566 IS A FUEL SPECIFICATION



Designation: D7566 – 20c

D7566

Standard Specification for
Aviation Turbine Fuel Containing Synthesized
Hydrocarbons¹


6. Materials and Manufacture

6.1 Aviation turbine fuel, except as otherwise defined in this
specification, shall consist of the following blends of compo-
nents or fuels:

6.1.1 Conventional blending components or Jet A or Jet A-1
fuel certified to Specification D1655; with up to 50 % by
volume of the synthetic blending component defined in Annex
A1.

TABLE 1 Detailed Requirements of Aviation Turbine
Fuels Containing Synthesized Hydrocarbons^a

UNIQUE CRITERIA FOR EACH SBC



Designation: D7566 – 20c

D7566

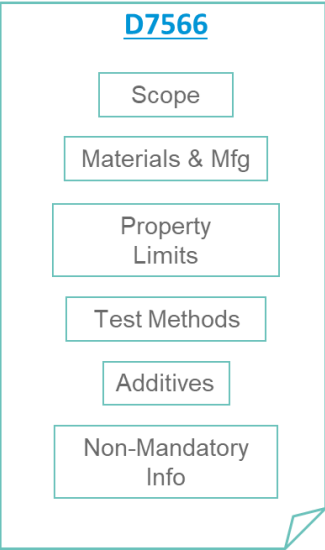
Standard Specification for
Aviation Turbine Fuel Containing Synthesized
Hydrocarbons¹

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6.1.1 Conventional blending components or Jet A or Jet A-1 fuel certified to Specification D1655; with up to 50 % by volume of the synthetic blending component defined in Annex A1.


TABLE 1 Detailed Requirements of Aviation Turbine
Fuels Containing Synthesized Hydrocarbons^a



Annex A1	Annex A2	Annex A3	Annex A4	Annex A5	Annex A6	Annex A7	Annex A8
FT-SPK	HEFA-SPK	SIP	FT-SPK/A	ATJ-SPK	CHJ	HC-HEFA	ATJ-SKA

Unique Criteria in each Annex for different SBC

UNIQUE CRITERIA FOR EACH SBC



Designation: D7566 – 20c

D7566

Standard Specification for
Aviation Turbine Fuel Containing Synthesized
Hydrocarbons¹

6. Materials and Manufacture

6.1 Aviation turbine fuel, except as otherwise defined in this specification, shall consist of the following blends of components or fuels:

6.1.1 Conventional blending components or Jet A or Jet A-1 fuel certified to Specification D1655; with up to 50 % by volume of the synthetic blending component defined in Annex A1.

TABLE 1 Detailed Requirements of Aviation Turbine
Fuels Containing Synthesized Hydrocarbons^a

D7566

Scope

Materials & Mfg

Property Limits

Test Methods

Additives

Non-Mandatory Info

Annex A2

HEFA-SPK

Unique Criteria in each Annex for different SBC

UNIQUE CRITERIA



D7566 – 24a

TABLE A2.1 Detailed Batch Requirements; SPK from Hydroprocessed Esters and Fatty Acids^A

Property	HEFA–SPK	Test Method ^B
COMPOSITION		
Acidity, total mg KOH/g	Max 0.015	D3242/IP 354
VOLATILITY		
Distillation—both of the following requirements shall be met:		
1. Physical Distillation		
Distillation temperature, °C:		
10 % recovered, temperature (T10)	Max 205	D86 ^C or IP 123 ^C or D7344 or D7345
50 % recovered, temperature (T50)	Report	
90 % recovered, temperature (T90)	Report	
Final boiling point, temperature	Max 300	
T90-T10, °C	Min 22	
Distillation residue, percent	Max 1.5	
Distillation loss, percent	Max 1.5	
2. Simulated Distillation		
Distillation temperature, °C:		
10 % recovered, temperature (T10)	Report	D2887 ^{D, E} or IP 406
20 % recovered, temperature (T20)	Report	
50 % recovered, temperature (T50)	Report	
80 % recovered, temperature (T80)	Report	
90 % recovered, temperature (T90)	Report	
Final boiling point, temperature	Report	
Flash point, °C	Min 38 ^F	D56 or D3828 ^G , D7236 ^G , IP 170 ^G , IP 523 ^G or IP 534 ^G
Density at 15 °C, kg/m ³	730 to 772 ^H	D1298 or IP 160, D4052 or IP 365
Freezing point, °C	Max -40	D5972/IP 435, D7153/IP 529, D7154 or IP 528, or D2386/IP 16
Existent gum, mg/100 mL	Max 7	D381, IP 540
FAME, mg/kg	Max <5 ^I	IP 585 or IP 590
Thermal Stability (2.5 h at control temperature)^J		
Temperature, °C	Min 325 ^K	D3241 ^L /IP 323 ^L
Filter pressure drop, mm Hg	Max 25	
Tube rating: One of the following requirements shall be met: ^M		
(1) Annex A1 VTR, VTR Color Code	Less than 3	No peacock or abnormal color deposits
(2) Annex A2 ITR or Annex A3 ETR or Annex A4 MWETR, nm avg over area of 2.5 mm ²	Max 85	
ADDITIVES		
Antioxidants, mg/L ^N	Min 17	
	Max 24	

TABLE A2.2 Other Detailed Requirements; SPK from Hydroprocessed Esters and Fatty Acids^A

Property	HEFA–SPK	Test Method ^B
Hydrocarbon Composition		
Cycloparaffins, mass percent	Max 15 ^C	D2425
Aromatics, mass percent	Max 0.5	D2425
Paraffins, mass percent	Report 99.5	D2425
Carbon and Hydrogen, mass percent	Min	D5291
Non-hydrocarbon Composition		
Nitrogen, mg/kg	Max 2	D4629/IP 379
Water, mg/kg	Max 75	D6304 or IP 438
Sulfur, mg/kg	Max 15	D5453 or D2622
Metals (Al, Ca, Co, Cr, Cu, Fe, K, Mg, Mn, Mo, Na, Ni, P, Pb, Pd, Pt, Sn, Sr, Ti, V, Zn), mg/kg	Max 0.1 per metal	D7111 or UOP 389
Halogens, mg/kg	Max 1	D7359


^A For compliance of test results against the requirements of Table A2.2, see 7.4.

^B The test methods indicated in this table are referred to in A2.6.2. The referee test methods are italicized where applicable.

^C Maximum cycloparaffin composition is based on current experience with the approved synthetic blending components and is within the range of what is typical for refined jet fuel.

Unique Criteria in each annex to control blending components

UNIQUE CRITERIA BLEND % SBC



Designation: D7566 – 20c

D7566

Standard Specification for
Aviation Turbine Fuel Containing Synthesized
Hydrocarbons¹

6. Materials and Manufacture

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fuel certified to Specification D1655; with up to 50 % by
volume of the synthetic blending component defined in Annex
A1.

TABLE 1 Detailed Requirements of Aviation Turbine
Fuels Containing Synthesized Hydrocarbons^a

D7566

Scope

Materials & Mfg

Property
Limits

Test Methods


Additives

Non-Mandatory
Info

Annex A1	Annex A2	Annex A3	Annex A4	Annex A5	Annex A6	Annex A7	Annex A8
FT-SPK (50%)	HEFA-SPK (50%)	SIP (10%)	FT-SPK/A (50%)	ATJ-SPK (50%)	CHJ (50%)	HC-HEFA (10%)	ATJ-SKA (50%)
↑	↑	↑	↑	↑	↑	↑	↑

Additional Requirement - dictating max allowable % of each SBC

ADDITIONAL REQUIREMENTS D7566



Designation: D7566 – 20c

D7566

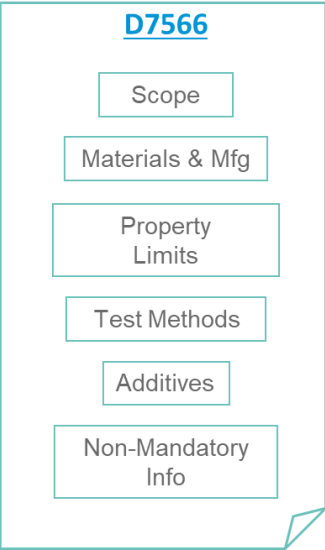
Standard Specification for
Aviation Turbine Fuel Containing Synthesized
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volume of the synthetic blending component defined in Annex
A1.

TABLE 1 Detailed Requirements of Aviation Turbine
Fuels Containing Synthesized Hydrocarbons^a



Annex A1	Annex A2	Annex A3	Annex A4	Annex A5	Annex A6	Annex A7	Annex A8
FT-SPK (50%)	HEFA-SPK (50%)	SIP (10%)	FT-SPK/A (50%)	ATJ-SPK (50%)	CHJ (50%)	HC-HEFA (10%)	ATJ-SKA (50%)

Additional Requirements in
Table 1 for Blended Fuel

TABLE 1 Detailed Requirements of Aviation Turbine Fuels Containing Synthesized Hydrocarbons^A

Property	Jet A or Jet A-1	Test Method ^B
COMPOSITION		
Acidity, total mg KOH/g	Max	0.10 D3242/IP 354
Aromatics:		
One of the following requirements shall be met:		
1. Aromatics, volume percent	8 ^{C, D} to 25	D1319 or IP 156, ^E D8267, or D8305 ^F
or		
2. Aromatics, volume percent	8.4 ^{C, D} to 26.5	D6379/IP 436
Sulfur, mercaptan, ^G mass percent	Max	0.003 D3227/IP 342
Sulfur, total mass percent	Max	0.30 D1266, D2622, D4294, D5453, or IP 336
VOLATILITY		
Distillation		
Distillation temperature, °C:		
10 % recovered, temperature (T10)	Max	205
50 % recovered, temperature (T50)		Report
90 % recovered, temperature (T90)		Report
Final boiling point, temperature	Max	300
T50 minus T10	Min ^{O, L}	15
T90 minus T10	Min ^{O, L}	40
Distillation residue, percent	Max	1.5
Distillation loss, percent	Max	1.5
Flash point, °C	Min	38 ^H
Density at 15 °C, kg/m ³		775 to 840 D56, D3829, ^N D7236, ^N IP 170, ^N IP 523, ^N IP 534 ^N D1298, IP 160, D4052, IP 365
FLUIDITY		
Freezing point, °C	Max	-40 Jet A ^O -47 Jet A-1 ^O D5972/IP 435, D7153/IP 529, D7154 or IP 528, or D2386/IP 16
VISCOSITY		
One of the following requirements shall be met (which-ever is applicable):		
1. The following requirement shall be met for semi-synthetic jet fuel containing Annex A1 or Annex A4 synthesized components blended in accordance with 6.1.1 or 6.1.4, respectively:		
Viscosity –20 °C, mm ² /s ^P	Max	8.0 D445 or IP 71, Section 1, D7042, ^Q D7945
or		
2. The following requirement shall be met for semi-synthetic jet fuel containing Annex A5 synthetic blend components blended at less than or equal to 30 % by volume in accordance with 6.1.5:		
Viscosity –20 °C, mm ² /s ^P	Max	8.0 D445 or IP 71, Section 1, D7042, ^Q D7945
or		
3. The following requirements shall be met for semi-synthetic jet fuel containing Annex A2, or Annex A3, or Annex A6, or Annex A7, or Annex A8 synthetic blend components blended in accordance with 6.1.2, or 6.1.3, or 6.1.6, or 6.1.7, or 6.1.8, respectively:		
Viscosity –20 °C, mm ² /s ^P and	Max	8.0 D445 or IP 71, Section 1, D7042, ^Q D7945
Viscosity –40 °C, mm ² /s ^P	Max	12 D445 ^R or IP 71, Section 1, ^R D7042, ^Q D7945
or		
4. The following requirements shall be met for semi-synthetic jet fuel containing Annex A5 synthetic blend components blended at greater than 30 % by volume in accordance with 6.1.5:		
Viscosity –20 °C, mm ² /s ^P and	Max	8.0 D445 or IP 71, Section 1, D7042, ^Q D7945
Viscosity –40 °C, mm ² /s ^P	Max	12 D445 ^R or IP 71, Section 1, ^R D7042, ^Q D7945
LUBRICITY		
Lubricity ^S mm	Max	0.85 D5001
COMBUSTION		
Net heat of combustion, MJ/kg	Min	42.8 ^T D4529, D3338, D4809 or IP 12
One of the following requirements shall be met:		
(1) Smoke point, mm, or	Min	25.0 D1322/IP 598
(2) Smoke point, mm, and	Min	18.0 D1322/IP 598
Naphthalenes, volume, percent	Max	3.0 D1840 or D8305 ^U
CORROSION		
Copper strip, 2 h at 100 °C	Max	No. 1 D130 or IP 154
THERMAL STABILITY^V		
2.5 h at control temperature of 260 °C, min		
Filter pressure drop, mm Hg	Max	25 D3241 ^W /IP 323 ^W
Tube rating: One of the following requirements shall be met: ^X		
(1) Annex A1 VTR, VTR Color Code	Less than	3 No peacock or abnormal color deposits
(2) Annex A2 ITR or Annex A3 ETR, or Annex A4 MWETR, nm avg over area of 2.5 mm ²	Max	85
CONTAMINANTS		
Existent gum, mg/100 mL	Max	7 D381, IP 540
Microseparometer, ^Y Rating		D3948
Without electrical conductivity additive	Min	85
With electrical conductivity additive	Min	70
ADDITIVES		
Electrical conductivity, pS/m		See 6.2 v D2624/IP 274

TABLE 1 Detailed Requirements of Aviation Turbine Fuels^A

Property	Jet A or Jet A-1	Referee	Test Methods ^B	Alternative
COMPOSITION				
Acidity, total mg KOH/g	max	0.10	D3242/IP 354	
Aromatics				
(1) percent by volume, or	max	25	D1319	IP 156 ^C or D8267 or D8305 ^D
(2) percent by volume	max	26.5		D6379/IP 436
Sulfur, mercaptan, ^E percent by mass	max	0.003	D3227/IP 342	
Sulfur, total percent by mass	max	0.30		D1266, D2622, D4294, D5453, or IP 336
VOLATILITY				
Distillation temperature, °C:				
10 % recovered, temperature	max	205	D86 ^F	D2887/IP 406, ^G D7344, ^H D7345, ^H IP 123 ^I
50 % recovered, temperature		report		
90 % recovered, temperature		report		
Final boiling point, temperature	max	300		
Distillation residue, %	max	1.5		
Distillation loss, %	max	1.5		
Flash point, °C	min	38 ^J	D56	D93, ^K D3828, ^K D7236, ^K IP 170, ^K IP 523, ^K or IP 534 ^K D1298/IP 160 or D4052 or IP 365
Density at 15 °C, kg/m ³		775 to 840		
FLUIDITY^L				
Freezing point, °C	max	-40 Jet A ^{M,N}	D2386/IP 16	D5972/IP 435, D7153/IP 529, or D7154/IP 528
Viscosity –20 °C, mm ² /s ^O	max	-47 Jet A-1 ^{M,N} 8.0	D445/IP 71, Section 1	D7042 ^P or D7945
COMBUSTION				
Net heat of combustion, MJ/kg	min	42.8 ^Q	D4809	D4529, D3338, or IP 12
One of the following requirements shall be met:				
(1) Smoke point, mm, or	min	25.0	D1322/IP 598	
(2) Smoke point, mm, and	min	18.0	D1322/IP 598	
Naphthalenes, percent by volume	max	3.0	D1840	D8305 ^R
CORROSION				
Copper strip, 2 h at 100 °C	max	No. 1	D130/IP 154	
THERMAL STABILITY^T				
(2.5 h at control temperature of 260 °C min)				
Filter pressure drop, mm Hg	max	25	D3241 ^U /IP 323 ^U	
Tube rating: One of the following requirements shall be met: ^V				
(1) Annex A1 VTR, VTR Color Code	Less than	3 (no peacock or abnormal color deposits)		
(2) Annex A2 ITR or Annex A3 ETR, nm average over area of 2.5 mm ²	max	85		
CONTAMINANTS				
Existent gum, mg/100 mL	max	7	D381	IP 540
Microseparometer, ^W Rating			D3948	
Without electrical conductivity additive	min	85		
With electrical conductivity additive	min	70		
ADDITIVES				
Electrical conductivity, pS/m		See 6.2 v	D2624/IP 274	



**Additional Requirements in
Table 1 for Blended Jet Fuel**

"DROP IN" FUEL

Enhanced Requirements unique for each annex - Synthetic blend component (SBC)

Further Limited by % of each SBC

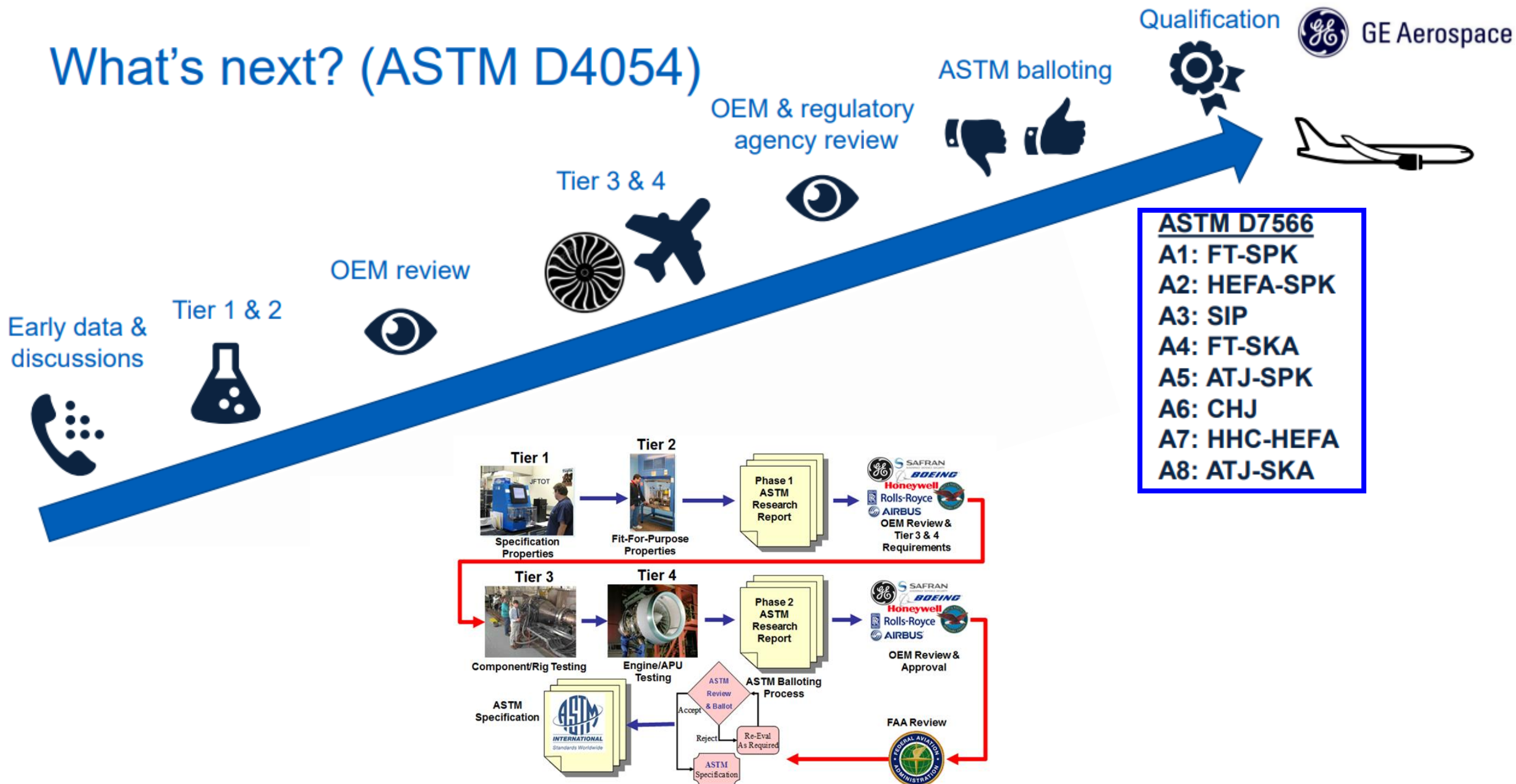
Additional Requirements for final D7566 blended fuel

D7566 finished blend by default will meet all requirements of D1655

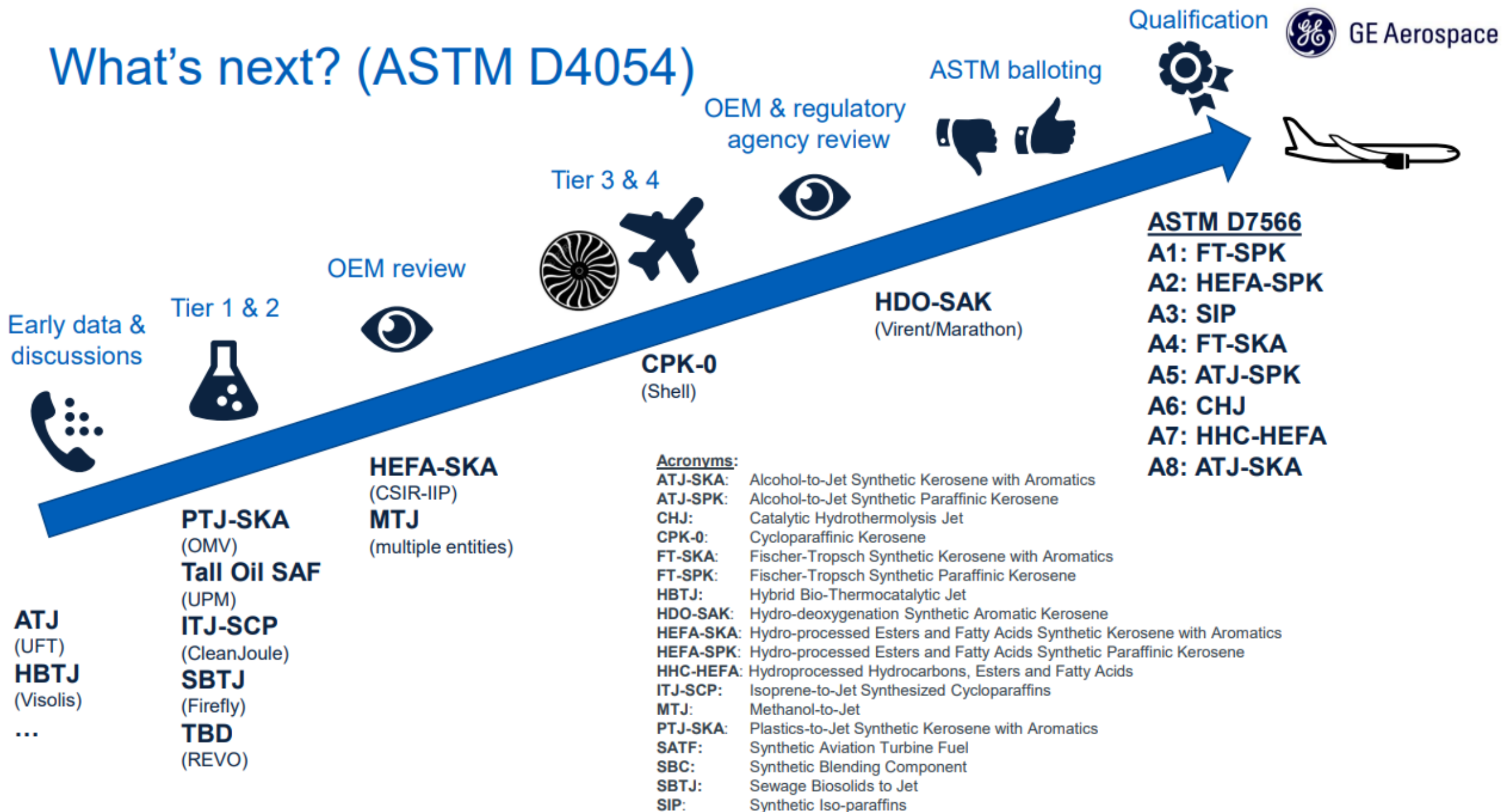
D7566 fuel is Re Identified as D1655 fuel

Drop in Fuel

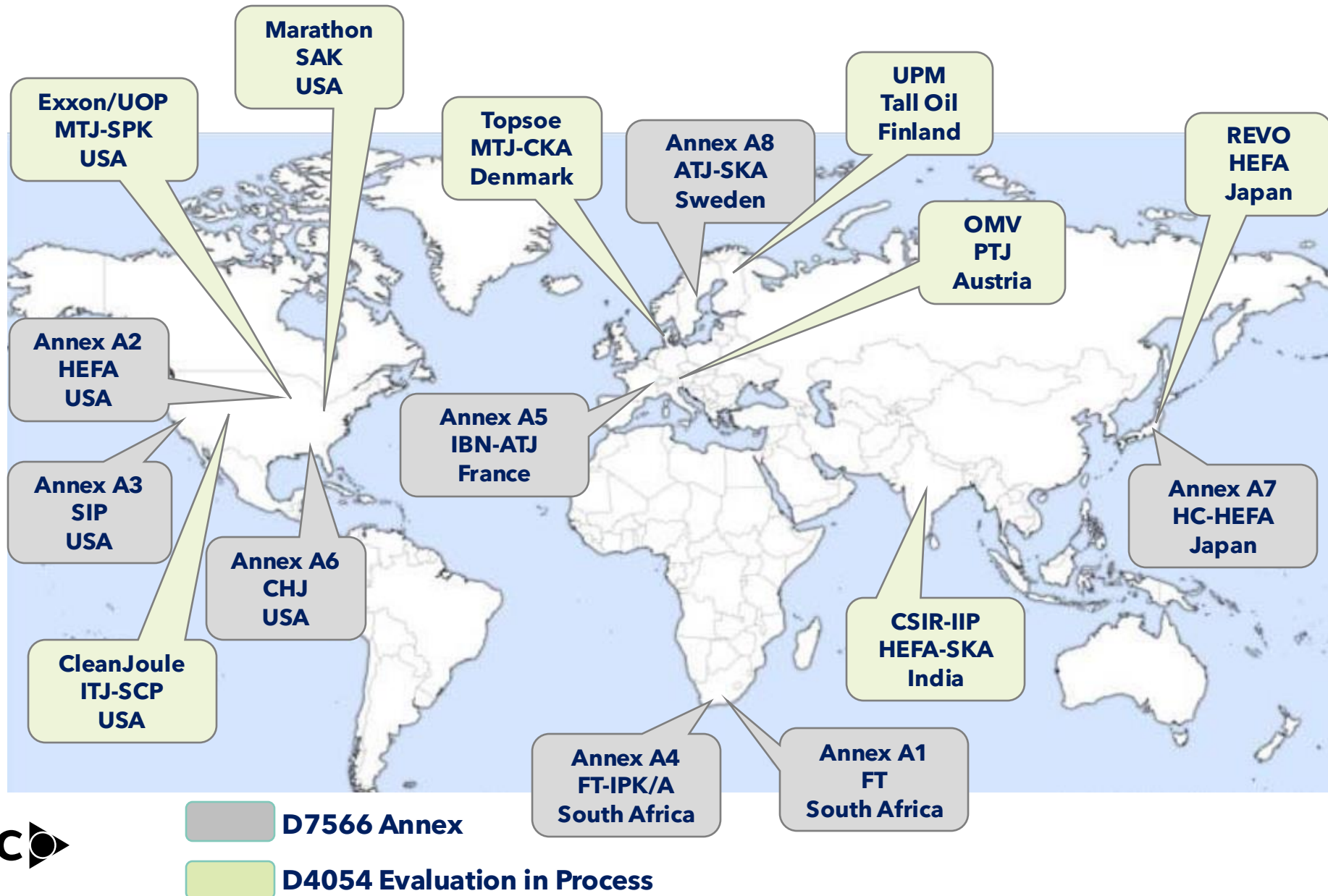
What's next? (ASTM D4054)



What's next? (ASTM D4054)

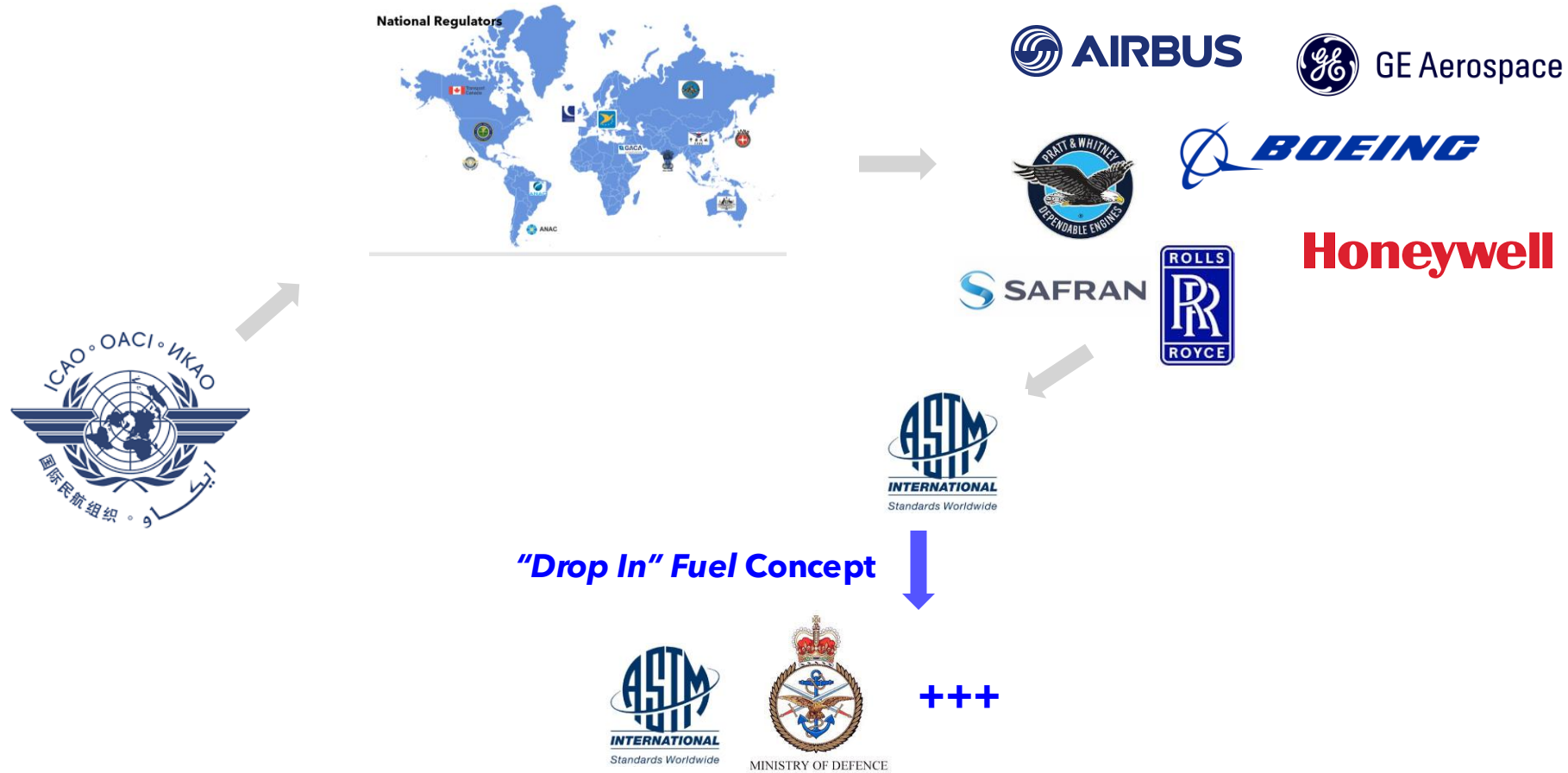


ASTM D7566 & D4054 GLOBAL ACCEPTED PROCESS



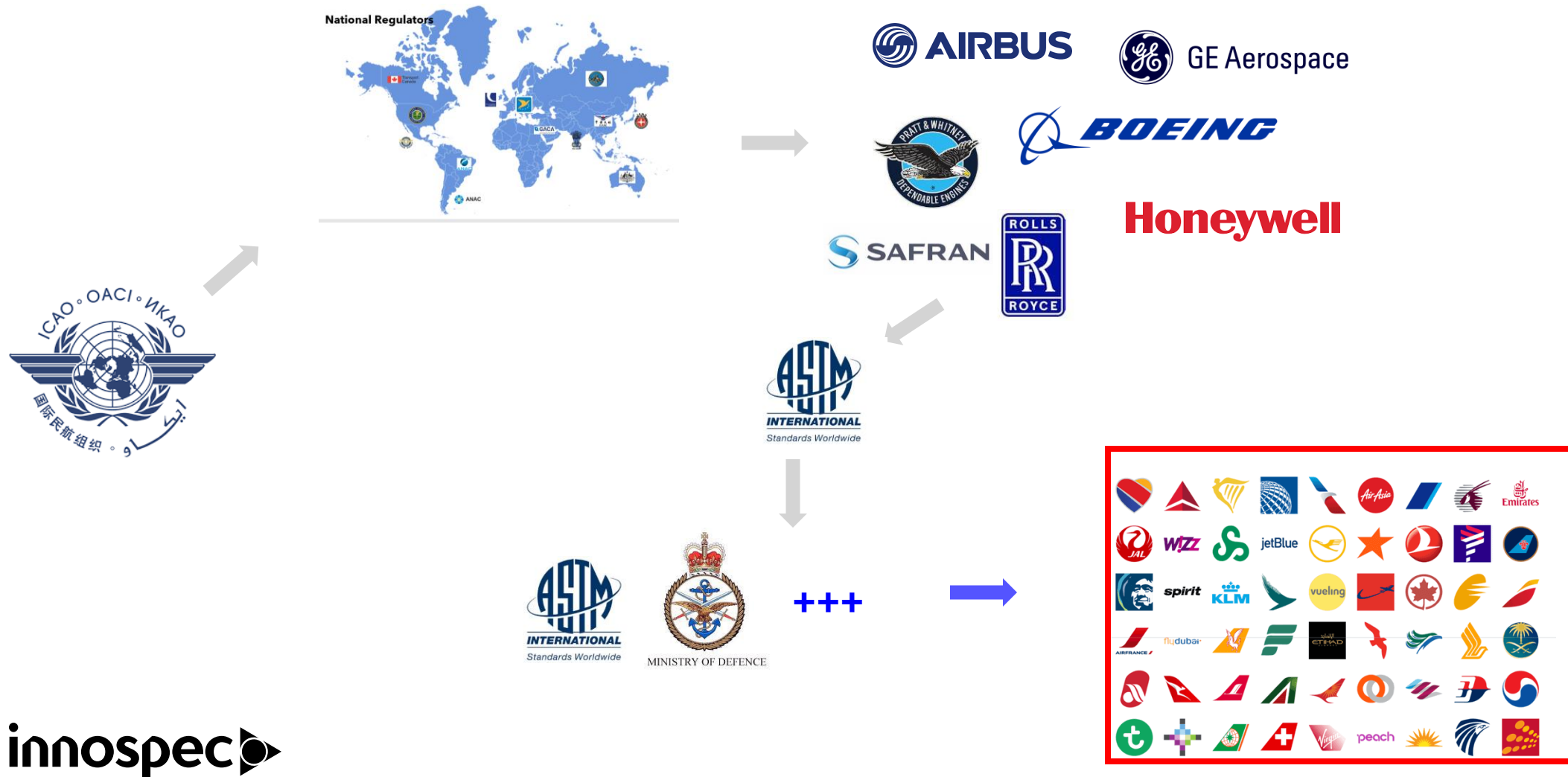
JET FUEL SPECIFICATION

"Drop In" Fuel



JET FUEL SPECIFICATION

Allow Operators to Use SAF AND Still Meet OEM Specification Requirement



**ENABLE THE USE OF NEW
AVIATION FUEL (SAF)**